

Step 1/2

Work Order ID 61262



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Item ID: DSI 9525-011

Accept



Setup Start



Revision ID:

Stop



Item Name: Step Cushion Installation

Start Date: 8/11/10 Start Qty: 2.00



Cust Item ID:

Required Date: 8/11/10 Req'd Qty: 2.00



Customer:

Reference:

Run Start



Approvals: Process Plan: *W*

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

DSI 9525

A

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy blue file and type labels per PPP DSI9525-011 chg001

*8/10/10*

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

*10/8/10*

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

*8/10/10*

*8/2*

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Item ID: DSI 9525-011

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Setup Start

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Item Name: Step Cushion Installation

Start Date: 8/11/10 Start Qty: 2.00

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Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130

0.00



Packaging

Packaging

Memo

0.00

Identify and pack for shipping as per PPP DSI9525-011

Location:

PPP Rev:

140

0.00



QC

QC21- Final Inspection - Work Order Release

Memo

0.00

Quality Control

10/8/10 use 29

10/08/11 MF 10-8-11

# Picklist Print

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Work Order ID: 61262

Parent Item: DSI 9525-011

Parent Item Name: Step Cushion Installation

Start Date: 8/11/10

Required Date: 8/11/10

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A 10.06.18 new issue DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN4-21A

Purchased

No

110

Each

67.0000

8

16



Bolt

## Location

## Loc Qty

## Loc Code

ST359

67

110765

17

115108

50

D3595-200-300

Manufactured

No

110

Each

219.0004

2

4



RUBBER CUSHION

## Location

## Loc Qty

## Loc Code

ST416

219.0004

39953

3.8334

41360

215.167

MS21042L4

Purchased

No

110

Each

3,245.000

8

16



Nut

## Location

## Loc Qty

## Loc Code

ST300

3245

113422

68

114523

28

114718

16

114784

1133

115108

2000

# Picklist Print

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Work Order ID: 61262

Parent Item: DSI 9525-011

Parent Item Name: Step Cushion Installation



Start Date: 8/11/10

Required Date: 8/11/10

Start Qty: 2.00

Required Qty: 2.00

NAS1149D0463J

Purchased

No

110

Each

2,307.000

8

16

Washer



10/8/11/5/20

## Location

## Loc Qty

## Loc Code

ST297

2211

115000

2211

ST298

96

10096

10

114576

68

114883

18

X16

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Shop Packet Print

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REFERENCE ONLY

THE DSI-9525-XXX KITS THAT ARE AVAILABLE FROM DART TO UPGRADE THE D350-591-111A/-113/-115 KITS @ CHG 004 (OR EARLIER), THE D350-591-117A KIT @ CHG 002 (OR EARLIER) AND THE D350-591-119 KIT @ CHG 003 (OR EARLIER) ARE AS FOLLOWS:

QTY -011	QTY -013	QTY -015	QTY -017	Part Number	Description
X				DSI-9525-011	STEP CUSHION KIT (FOR D350-591-111A)
	X			DSI-9525-013	STEP CUSHION KIT (FOR D350-591-113/-119)
		X		DSI-9525-015	STEP CUSHION KIT (FOR D350-591-115)
			X	DSI-9525-017	STEP CUSHION KIT (FOR D350-591-117A)
2	1	1	1	D3595-200-300	CUSHION
		4		AN4-20A	BOLT
8	4			AN4-21A	BOLT
			4	AN4-22A	BOLT
8	4	4	4	NAS1149D0463J	WASHER (OR AN960JD416)
8	4	4	4	MS21042L4	NUT

#### INSTRUCTIONS:

TO INSTALL THE D3595-200-300 CUSHION:

1. REMOVE THE STEP PER ICA-D350-591 SECTION 32.2
2. REMOVE THE D2856-400-720 ABRASION STRIP PER ICA-D350-591 SECTION 32.4
3. POSITION THE D3595-200-300 CUSHION AS INDICATED ON SHEET 3 OR 4 (AS APPLICABLE) OF THIS SERVICE INSTRUCTION.
4. REINSTALL THE STEP PER ICA-D350-591 SECTION 32.1 AS APPLICABLE USING THE NEW HARDWARE PROVIDED AS SHOWN ON SHEET 3 OR 4 (AS APPLICABLE) OF THIS SERVICE INSTRUCTION.

#### WEIGHT AND BALANCE:

THERE IS A NEGLIGIBLE WEIGHT INCREASE WITH THIS MODIFICATION.

CANADA  
DEPARTMENT OF TRANSPORT  
AIRCRAFT CERTIFICATION  
BRANCH  
DAO # 01-O-01

APPROVED

BY:   
D. SHEPHERD (DE # 02)

DATE: 10.06.08  
CERT. NO.: SH92-6  
ISSUE NO.: 11

DESIGN	9	<b>DART AEROSPACE LTD</b>	
DRAWN	8	HAWKESBURY, ONTARIO, CANADA	
CHECKED	1	DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9525	SHEET 2 OF 4
APPROVED	149	TITLE	SCALE
DE APPR.	149	STEP CUSHION CHANGE	NTS
DATE	10.06.08	COPYRIGHT © 2010 BY DART AEROSPACE LTD	
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